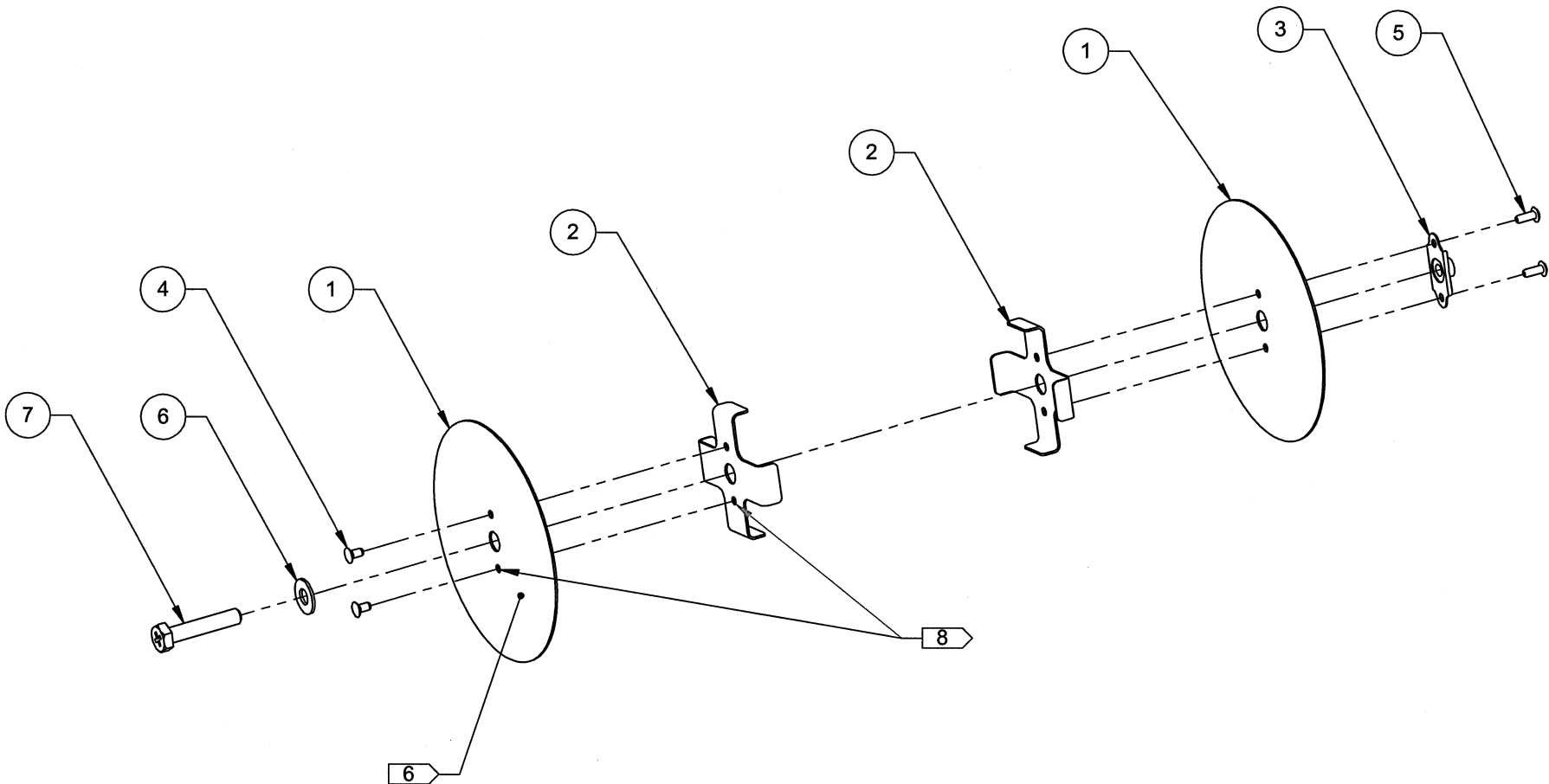


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5208-041	BLANKING PLATE ASSY
1	2	D5208-1	BLANKING PLATE
2	2	D5208-3	GUIDE
3	1	MS21060L3	ANCHOR NUT, FLOATING (ALT: MS21060-3)
4	2	MS20427M3-3	RIVET, SOLID, CSK
5	2	MS20615-3M3	RIVET, SOLID, PAN-HEAD
6	1	NAS1149C0332R	WASHER (ALT: BS4320-A-5, BS4320-A5, BS4320-AM5)
7	1	NAS1801-3-16	SCREW, HEX HEAD (ALT: NAS1096-3-16)



D5208-041 BLANKING PLATE ASSY

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.14 lbs
8) DIMPLE THIS FACE OF D5208-1/-3 PRIOR TO INSTALLING RIVETS

APPROVED

D	MS21060L3 WAS MS21060L3K & NAS1801-3-16 WAS MS35206-267	RF	19.08.26
C	MS21060L3K WAS FM5001-050, MS35206-267 WAS LN9038-05-26 & NAS1149C0332R WAS BS4320-A5 (ZN D6-1); 0.344 WAS 0.374 (ZN C6-2, C2-4). REF CAR19-327	RF	19.07.19
B	UPDATED HOLE LOCATION, 0.374 WAS 0.344 (ZN C6-2, ZN C2-4). ADDED ALTERNATIVE PART NUMBERS.	AK	15.06.11
A	NEW ISSUE	AK	15.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. D
MFG. APPR.	DD	D5208	SHEET 1 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BLANKING PLATE	NTS
DATE	19.08.26	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D

C

B

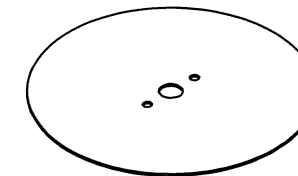
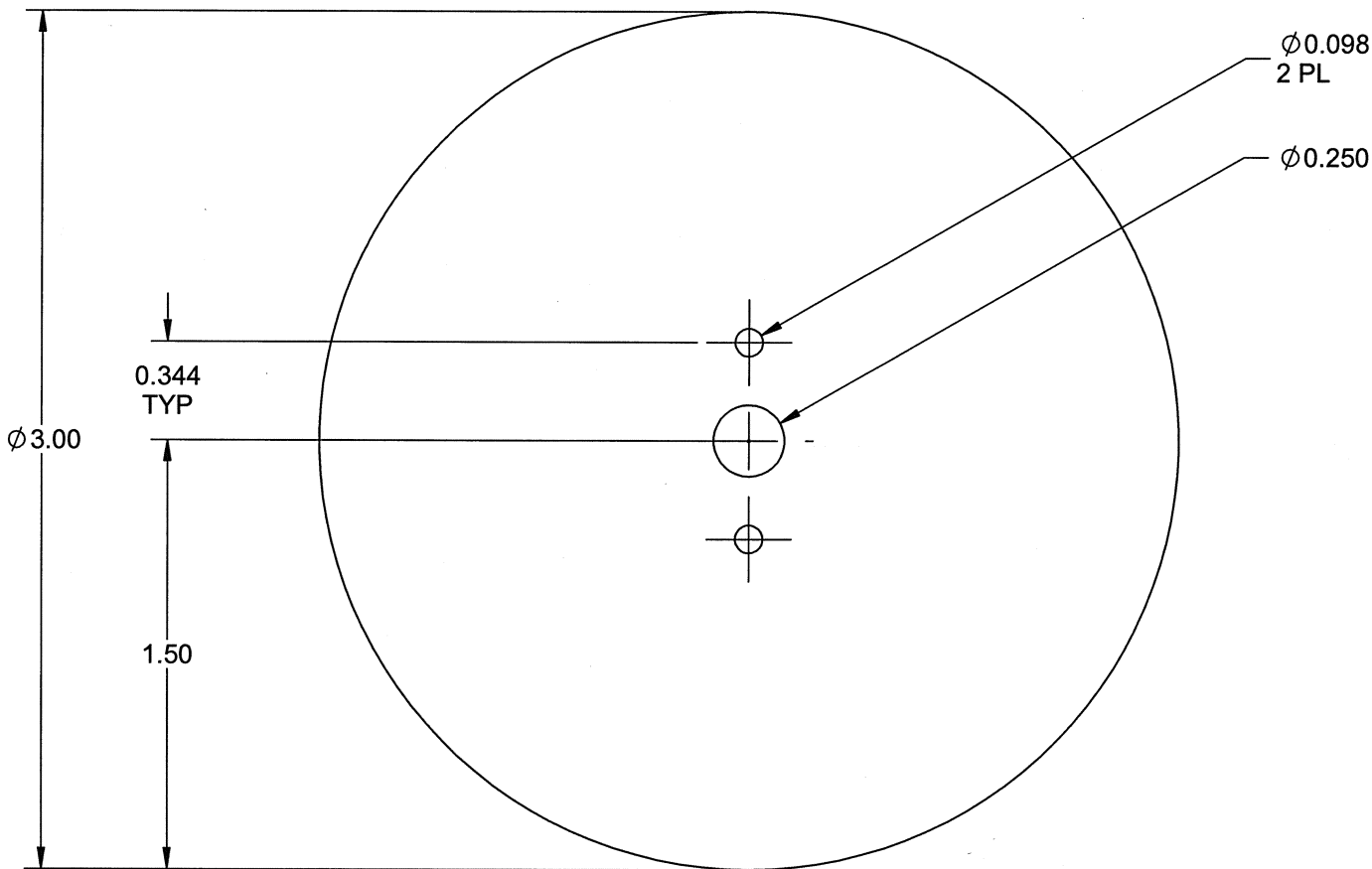
A

D

C

B

A



0.025
REF

D5208-1 BLANKING PLATE

RELEASED

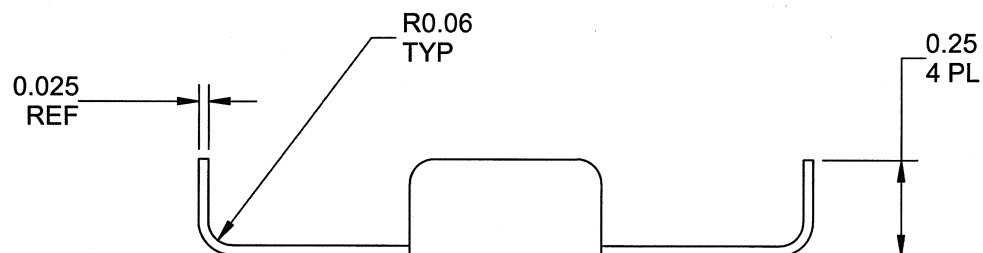
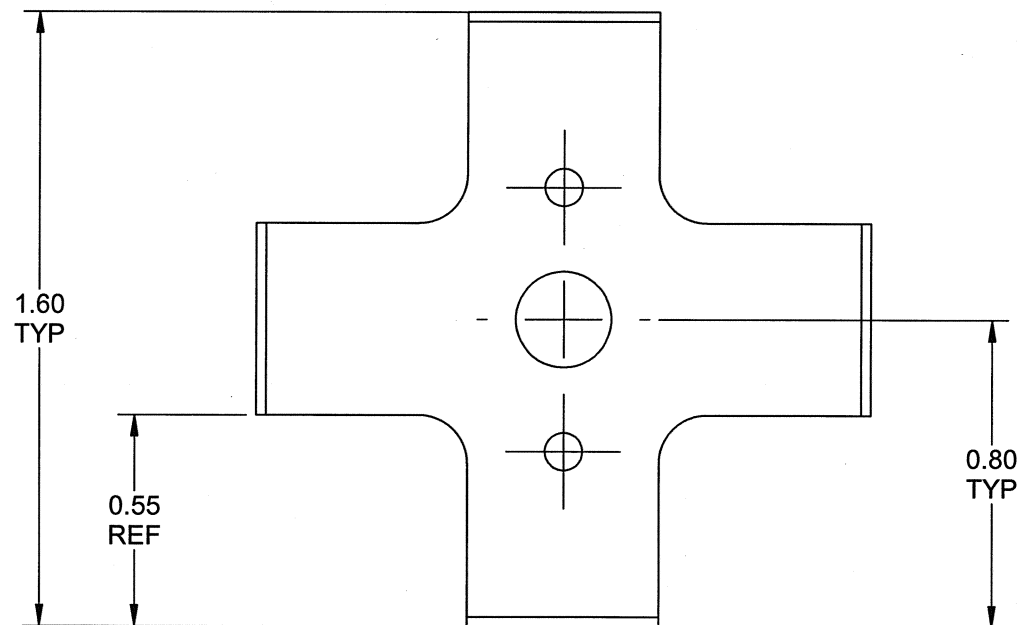
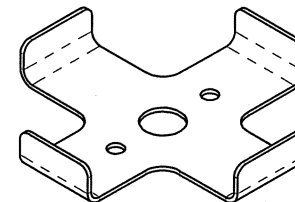
2019 SEP 09 *qf*

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 24 GAUGE
ANNEALED
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO. D5208	REV. D
MFG. APPR.	DD		SHEET 2 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BLANKING PLATE	NTS
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D5208-3 GUIDE

RELEASED

2019 SEP 09 *97*

NOTES:

- 1) MATERIAL: MAKE FROM D5208-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	PM	DRAWING NO. D5208
MFG. APPR.	DD	REV. D SHEET 3 OF 4
APPROVED	VS	TITLE BLANKING PLATE
DE APPR.	DS	SCALE NTS
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